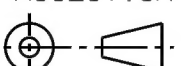



APPROVALS				
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			MODIFIED:
				DRG CHCK:
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				DSGN APRL:

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. FULL SIZE FLAT PATTERN OUTSIDE BORDER
5. ALL POSITIONAL TOLERANCE OF HOLES:  $\phi 0.34$
6. FINISH: NATURAL

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	TOLERANCES ARE:				DRAWN BY	C DESCARGUES	21 OCT 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND								
	DECIMALS				ANGLES		DRG CHCK	T CLARK	22 OCT 2014	TITLE						
	X.	± 1.0			± 0.5 DEG		PROJ ENG			PLATE						
	.X	± 0.5					MFG ENGR			SIZE						
	.XX	± 0.25					TECH APRL			CAGE CODE						
	.XXX	± -					DSGN APRL			DRG NO						
	SURFACE FINISH				3.2/		DSGN APRL	E C BULA	22 OCT 2014	A3.	U0088	QB22060		ISS P1		
	DO NOT SCALE DRAWING				USED ON				SCALE 2:1		WEIGHT		SHEET A OF A			
					QB22061											
				QB05043		CONTRACT NO										